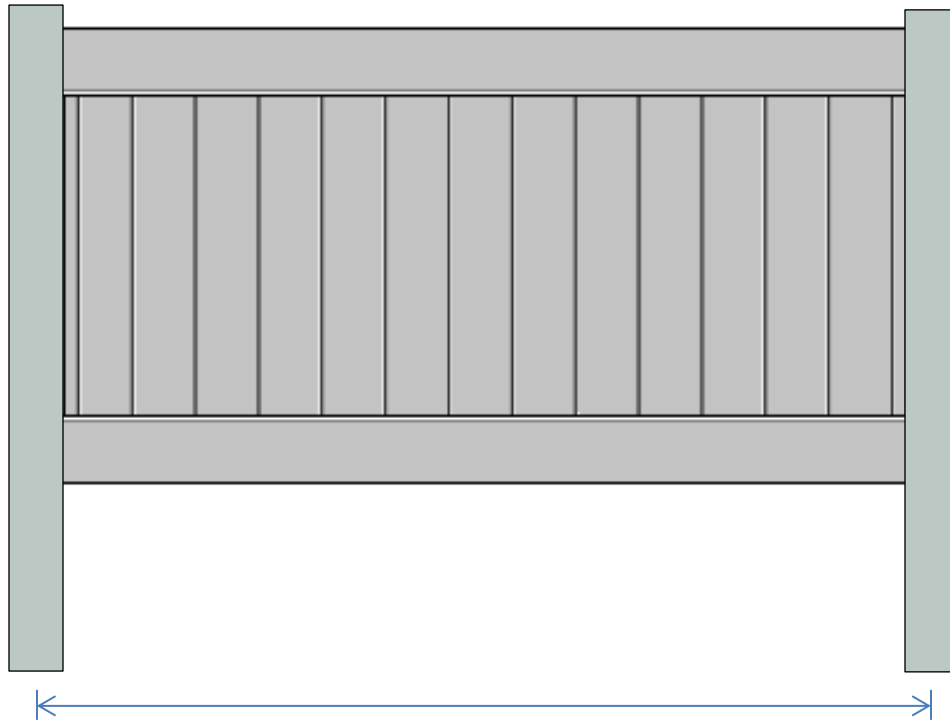


All - Time Manufacturing Co. Inc.

Dakota Privacy

(with 7/8 x 6 inch panels and 5 inch posts)



Install Posts ~ 95 ½ - 96 Inches on Centers

(~ 90 ½ - 91 Inches Between Posts)

It is advised to insert your bottom rail while spacing posts to help space correctly, and it helps level.

Set posts in concrete.

Insert your tongue and groove panels into the bottom rail. Insert the U-channels on the end of each last panel.

Then slide your top rail onto the inserted group of panels and into the holes in the posts.